

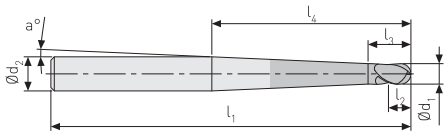
FK602

Solid Carbide Ball Nose End Mills, Extra Long

Application Range

HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite.



K30F

ATN

Z=2

~30°



HELIX TOOLS Std.



HRC <58



Order Code	$d_{1\text{mm}}$ h9	$l_{1\text{mm}}$	$l_{2\text{mm}}$	$l_{3\text{mm}}$	$l_{4\text{mm}}$	$d_{2\text{mm}}$ h6	a°	z
FK602-0200 ATN	2	80	2	3	40	6	2.5	2
FK602-0300 ATN	3	80	3	4	38.5	6	2.5	2
FK602-0400 ATN	4	90	4	5	51	8	2.5	2
FK602-0500 ATN	5	100	5	6	40.5	8	2.5	2
FK602-0600 ATN	6	100	6	7	53	10	2.5	2
FK602-0800 ATN	8	100	8	10	53	12	2.5	2
FK602-1000 ATN	10	125	10	12	58	14	2.5	2
FK602-1200 ATN	12	140	12	14	60	16	2.5	2

