

FK204

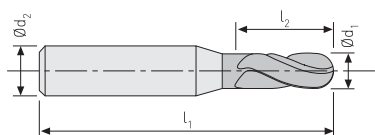
Solid Carbide Ball Nose End Mills, Short

Application Range

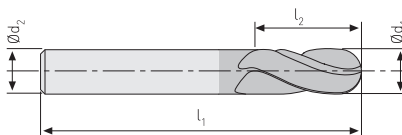
HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite.

A



B



K30F

ATN

Z=4

~30°



HELIX
TOOLS
Std.



HRC
<48



Order Code	$d_{1\text{ mm}}$ h9	$l_{1\text{ mm}}$	$l_{2\text{ mm}}$	$d_{2\text{ mm}}$ h6	z	Type
FK204-0300 ATN	3	57	7	6	4	A
FK204-0400 ATN	4	57	8	6	4	A
FK204-0500 ATN	5	57	10	6	4	A
FK204-0600 ATN	6	57	10	6	4	B
FK204-0800 ATN	8	63	16	8	4	B
FK204-1000 ATN	10	72	19	10	4	B
FK204-1200 ATN	12	83	22	12	4	B
FK204-1400 ATN	14	83	22	14	4	B
FK204-1600 ATN	16	92	26	16	4	B
FK204-1800 ATN	18	92	26	18	4	B
FK204-2000 ATN	20	104	32	20	4	B

Packing Unit : 5 pieces $\varnothing \leq 6$ mm.

