

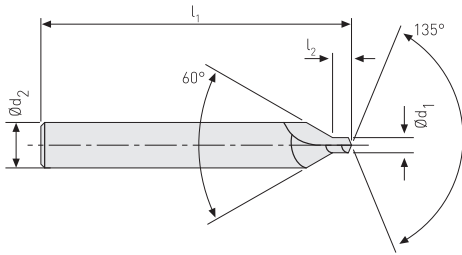
MP401

Solid Carbide Center Drills

Application Range

HELIX TOOLS

- General Steel
- Cast Steel
- Soft Structural Steel
- Tool Steel
- High-alloy Steel High
- Temperature Alloys
- Cast Materials
- Non - Ferrous Metals
- Titanium Alloys
- Plastics



K30F
135°
60°

HELIX TOOLS Std.
HRC <48

Order Code	d ₁ mm h9	l ₁ mm	l ₂ mm	d ₂ mm h6
MP401-0200	2.0	60	2.5	6
MP401-0250	2.5	60	3.1	6
MP401-0315	3.15	79	3.9	8
MP401-0400	4.0	79	5.0	10
MP401-0500	5.0	100	6.3	12
MP401-0630	6.3	105	8,0	16



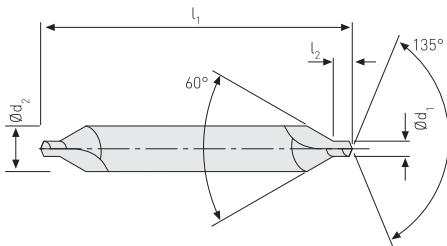
MP402

Solid Carbide Center Drills

Application Range

HELIX TOOLS

- General Steel
- Cast Steel
- Soft Structural Steel
- Tool Steel
- High-alloy Steel High
- Temperature Alloys
- Cast Materials
- Non - Ferrous Metals
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MP402-0630	6.3	105	8,0	16

Coating available on demand.

