

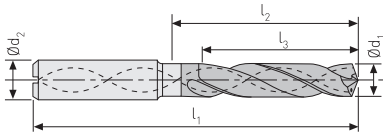
# M1201

## Solid Carbide Drills, With Internal Coolant

### Application Range

# HELIX TOOLS

- General Steel
- Cast Steel
- Soft Structural Steel
- Stainless Steel
- Tool Steel
- High-alloy Steel High
- Temperature Alloys
- Cast Materials
- Non-ferrous Metals
- Titanium Alloys
- Plastics.



# DD-TECHNOLOGY

HELIX TOOLS Std.
12xd
RH
140°
K30F
HRC 45-55
TLN
DD
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Order Code	d <sub>1</sub> mm m7	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm h6
M1201-0400 TLN	4	102	64	56	6
M1201-0500 TLN	5	121	83	72	6
M1201-0600 TLN	6	121	83	72	6
M1201-0700 TLN	7	148	110	85	8
M1201-0800 TLN	8	148	110	85	8
M1201-0900 TLN	9	180	138	120	10
M1201-1000 TLN	10	180	138	120	10
M1201-1100 TLN	11	206	158	145	12
M1201-1200 TLN	12	206	158	145	12
M1201-1300 TLN	13	230	182	168	14
M1201-1400 TLN	14	230	182	168	14
M1201-1500 TLN	15	260	208	192	16
M1201-1600 TLN	16	260	208	192	16
M1201-1700 TLN	17	285	234	216	18
M1201-1800 TLN	18	285	234	216	18
M1201-1900 TLN	19	310	258	240	20
M1201-2000 TLN	20	310	258	240	20

4- Margins above dia. 5 mm.

Other diameters available on demand.

