

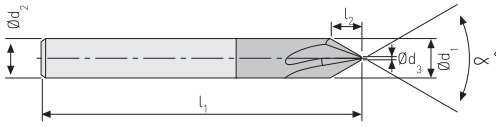
# FP60

## Solid Carbide Chamfering End Mills

### Application Range

**HELIX TOOLS**

- General Steel
- Cast Steel
- Soft Structural Steel
- Tool Steel
- High-alloy Steel
- High Temperature Alloys
- Cast Materials
- Non-ferrous Metals
- Titanium Alloys
- Plastics



Order Code	d <sub>1</sub> mm h10	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm h6	d <sub>3</sub> mm	z	α°
FP60-0600 ATN	6	55	4	6	1.4	4	60
FP60-0800 ATN	8	60	4.5	8	2.5	4	60
FP60-1000 ATN	10	79	6	10	3.0	4	60
FP60-1200 ATN	12	79	7.5	12	3.0	6	60
FP60-1400 ATN	14	100	10	14	3.4	6	60
FP60-1600 ATN	16	100	10	16	4.5	6	60

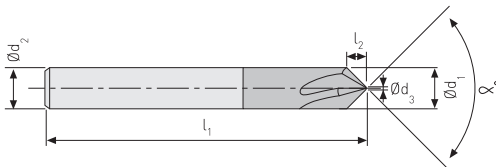
# FP90

## Solid Carbide Chamfering End Mills

### Application Range

**HELIX TOOLS**

- General Steel
- Cast Steel
- Soft Structural Steel
- Tool Steel
- High-alloy Steel
- High Temperature Alloys
- Cast Materials
- Non-ferrous Metals
- Titanium Alloys
- Plastics



Order Code	d <sub>1</sub> mm h10	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm h6	d <sub>3</sub> mm	z	α°
FP90-0600 ATN	6	55	2.5	6	1	4	90
FP90-0800 ATN	8	60	3	8	2	4	90
FP90-1000 ATN	10	79	4.25	10	2	4	90
FP90-1200 ATN	12	79	4.5	12	3	6	90
FP90-1400 ATN	14	100	5	14	4	6	90
FP90-1600 ATN	16	100	6	16	4	6	90