

FD40D

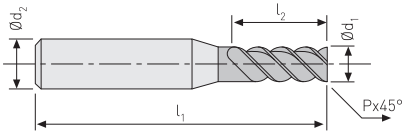
Solid Carbide, Multi Flute Cutter, Short

Application Range

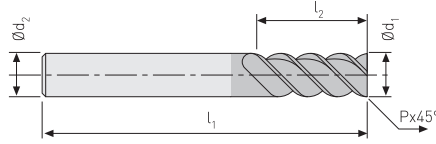
HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite

A



B



Order Code	d ₁ mm h10	l ₁ mm	l ₂ mm	d ₂ mm h6	z	P	Type
FD40D-0300 ATN	3	50	8	6	4	-	A
FD40D-0400 ATN	4	50	10	6	4	0.10x45°	A
FD40D-0500 ATN	5	50	13	6	5	0.10x45°	A
FD40D-0600 ATN	6	57	14	6	6	0.10x45°	B
FD40D-0800 ATN	8	63	19	8	6	0.10x45°	B
FD40D-1000 ATN	10	72	22	10	6	0.10x45°	B
FD40D-1200 ATN	12	83	26	12	6	0.10x45°	B
FD40D-1400 ATN	14	83	26	14	6	0.15x45°	B
FD40D-1600 ATN	16	92	32	16	6	0.15x45°	B
FD40D-1800 ATN	18	92	32	18	6	0.15x45°	B
FD40D-2000 ATN	20	104	38	20	6	0.15x45°	B



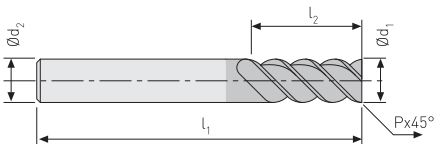
FD60D

Solid Carbide, Multi Flute Cutter, Long

Application Range

HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite



Order Code	d ₁ mm h10	l ₁ mm	l ₂ mm	d ₂ mm h6	z	P
FD60D-0600 ATN	6	80	25	6	6	0.10x45°
FD60D-0800 ATN	8	90	35	8	6	0.10x45°
FD60D-1000 ATN	10	100	45	10	6	0.10x45°
FD60D-1200 ATN	12	108	55	12	6	0.10x45°
FD60D-1400 ATN	14	108	55	14	6	0.15x45°
FD60D-1600 ATN	16	125	70	16	6	0.15x45°
FD60D-1800 ATN	18	140	70	18	6	0.15x45°
FD60D-2000 ATN	20	150	75	20	6	0.15x45°

