

new

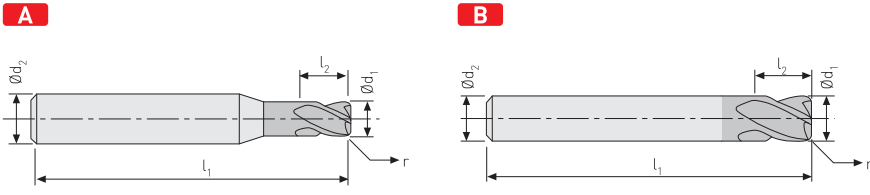
**FD404R**

**Solid Carbide End Mills, With Corner Radius**

**Application Range**

**HELIX TOOLS**

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite



K30F
ATN
Z=4
~30°
HELIX TOOLS Std.
HRC <48
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Order Code	d <sub>1 mm</sub> h10	r	l <sub>1 mm</sub>	l <sub>2 mm</sub>	d <sub>2 mm</sub> h6	z	Type
FD404R-05-0300 ATN	3	0,5	50	8	6	4	A
FD404R-05-0400 ATN	4	0,5	50	10	6	4	A
FD404R-10-0400 ATN	4	1	50	10	6	4	A
FD404R-05-0500 ATN	5	0,5	50	13	6	4	A
FD404R-10-0500 ATN	5	1	50	13	6	4	A
FD404R-05-0600 ATN	6	0,5	57	14	6	4	B
FD404R-10-0600 ATN	6	1	57	14	6	4	B
FD404R-05-0800 ATN	8	0,5	63	19	8	4	B
FD404R-10-0800 ATN	8	1	63	19	8	4	B
FD404R-15-0800 ATN	8	1,5	63	19	8	4	B
FD404R-20-0800 ATN	8	2	63	19	8	4	B
FD404R-05-1000 ATN	10	0,5	72	22	10	4	B
FD404R-10-1000 ATN	10	1	72	22	10	4	B
FD404R-15-1000 ATN	10	1,5	72	22	10	4	B
FD404R-20-1000 ATN	10	2	72	22	10	4	B
FD404R-05-1200 ATN	12	0,5	83	26	12	4	B
FD404R-10-1200 ATN	12	1	83	26	12	4	B
FD404R-15-1200 ATN	12	1,5	83	26	12	4	B
FD404R-20-1200 ATN	12	2	83	26	12	4	B
FD404R-30-1200 ATN	12	3	83	26	12	4	B

