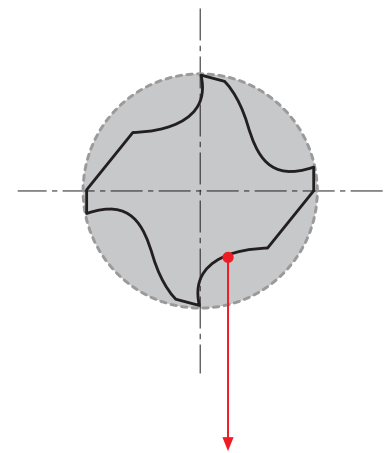
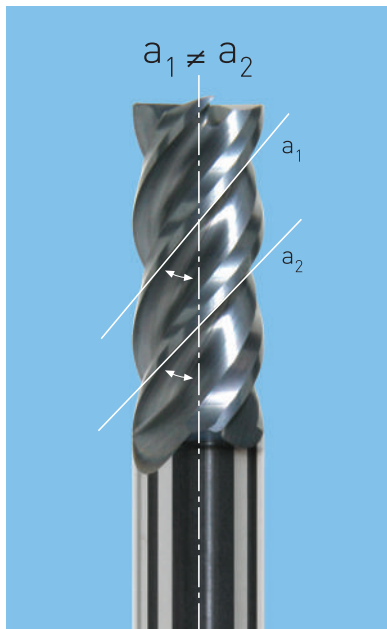


ExtraCut



Improved chip disposal with the special flutes geometry and the irregular helix angle.

Anti-vibration end mills

Helix Tools has started to produce a new generation of EC and ECS series anti-vibration tools. The EC and ECS series use a new flute geometry that improves chip disposal properties. They also use irregular pitch flutes in combination with varied helix angles that significantly reduces the occurrence of vibration when machining, leading to higher reliability and smoother surface finishes. Due to these advantages and use of the new coating technology they can be used effectively for machining difficult to cut materials. They have two times tool life than the other standart types.

EC604

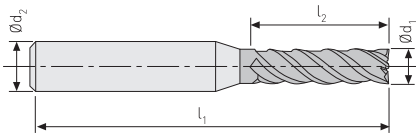
Solid Carbide End Mills, ExtraCut, Extra Long

Application Range

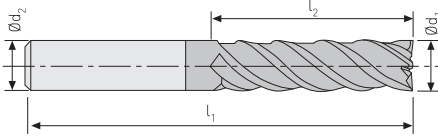
HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite

A



B



K30F
ATN
Z=4
HELIX TOOLS Std.
HRC <55
Page 86

Order Code	d ₁ mm h10	l ₁ mm	l ₂ mm	d ₂ mm h6	z	Type
EC604-0300 ATN	3	60	12	6	4	A
EC604-0400 ATN	4	60	16	6	4	A
EC604-0500 ATN	5	60	20	6	4	A
EC604-0600 ATN	6	60	24	6	4	B
EC604-0800 ATN	8	80	28	8	4	B
EC604-1000 ATN	10	90	35	10	4	B
EC604-1200 ATN	12	100	40	12	4	B
EC604-1600 ATN	16	125	55	16	4	B
EC604-2000 ATN	20	140	60	20	4	B



EC614

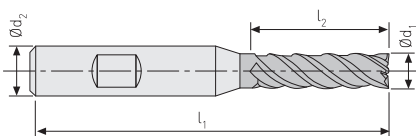
Solid Carbide End Mills, ExtraCut, Extra Long, With Weldon Shank

Application Range

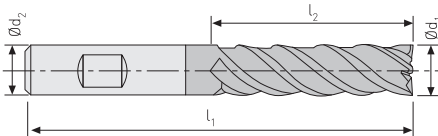
HELIX TOOLS

- Unalloyed Steels
- Machining Steels
- Low Alloy Steels
- Stainless Steels
- Heat Resistant Materials
- Titanium and Titanium Alloys
- Cast Iron
- Hardened Materials
- Aluminium Alloys
- Copper and Copper Alloys
- Plastics
- Graphite

A



B



K30F
ATN
Z=4
HELIX TOOLS Std.
HRC <55
Page 86

Order Code	d ₁ mm h10	l ₁ mm	l ₂ mm	d ₂ mm h6	z	Type
EC614-0300 ATN	3	60	12	6	4	A
EC614-0400 ATN	4	60	16	6	4	A
EC614-0500 ATN	5	60	20	6	4	A
EC614-0600 ATN	6	60	24	6	4	B
EC614-0800 ATN	8	80	28	8	4	B
EC614-1000 ATN	10	90	35	10	4	B
EC614-1200 ATN	12	100	40	12	4	B
EC614-1600 ATN	16	125	55	16	4	B
EC614-2000 ATN	20	140	60	20	4	B

